

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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C2-3-8

Job Sheet 202227



Part No: C2-3-8

Job Qty: 60 pcs

Part Name: Actuator Shaft Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/19

Job Tracking No:

Due Date: 11/29/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: C2-3-8 REV.2 IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-154 - 1	60 pcs	11/29/19	11/29/19	1.00	6.00	SL-154 - 1		JB 20.01.17
130	QC 2	60 pcs	11/29/19	11/29/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 20.01.17
							QC 2 - 63		

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Container No: S248152

Part: C2-3-8

Job No: 202227

Serial No/Batch: S248152

Revision: 2

Inspector:

Exn Date:

DAS
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9-89

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				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
140	QC 8	60 pcs	11/29/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
150	Packaging 3-1 - Stock - B4B	60 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B

7mm L 29/6/17 MD

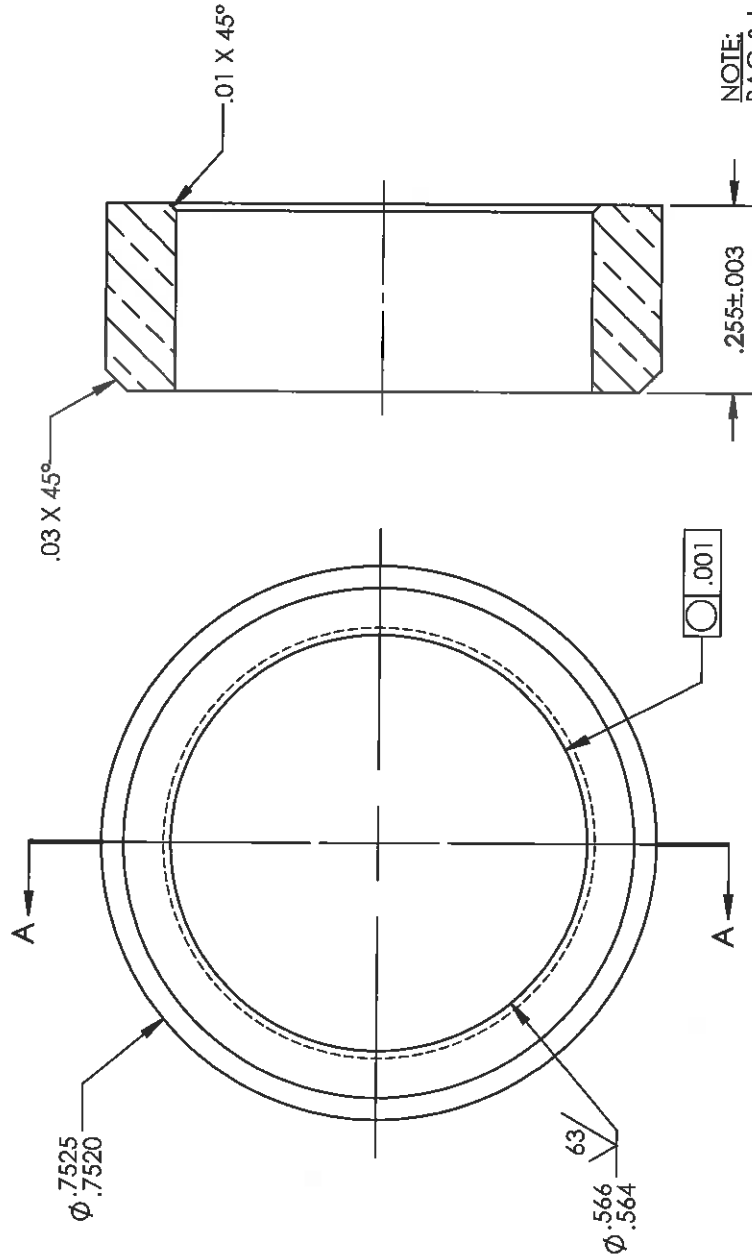
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				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - FG	60 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	443
				QC 21 - FG - 70	27
				QC 21 - SA - 53	90
					JAN 17 2020
Part Op 120 - SL-154 (MORI SL-154 LATHE) 1-Machine as per folio FB807 FOLIO REV: AA DWG REV:					
Descriptions: 2-Debur					
130 - (QC2- Inspect parts off machine FAI/FAIB)					
140 - (QC8- Inspect parts - second check)					
150 - (Identify as per dwg & Stock Location:) Identify and Stock					
160 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MBRONZR1.000	Bronze Round Bar 1.000"	.1800 ft (.003 ea) (.030 ea) B.	120-SL-154 - 1	S239603	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-SL-154 - 1	MBRONZR1.000	0	6	0	
Part Specifications					
Specifications could not be found.					

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
A	14-0105	CHD TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/6/2014
2	17-0002	CHD DIM WAS $(\phi .7525 \pm .000/-001)$ IS $\phi .7525/.7520$, WAS $(\phi .565 \pm .000/-001)$ IS $\phi .566/.564$ WITH SURFACE CALLOUT 63. ADDED FEATURE CONTROL FRAME [.001]	1/16/2017
			RJC
			SM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 202227

NOTE:
BAG & LABEL WITH BATCH NUMBER.

SECTION A-A

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TITLE ACTUATOR BUSHING

DWG NO.	C2-3-8	REV	2
MATL	SINTERED BRONZE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
REVT		XXX $\pm .005$	
TREAT		XX $\pm .01$	
FINISH		X $\pm .1$	
SPEC		ANGLES $\pm .5^\circ$	
DRAWN BY:	CANAM	SURFACES = 125	
CHECKED:	DUERFELDT	1. BREAK ALL SHARP EDGES	
OPPS APPR:	ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
QA APPR:	LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	MACKOVJAK	USED ON MODEL	
SCALE	4:1	DATE	11/14/2001
PG.	1	SHEET	1 OF 1

ASSY QTY	B/O QTY	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		C2-3-8	1	ACTUATOR BUSHING	SINTERED BRONZE		1

